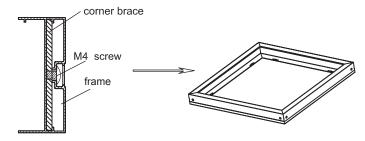
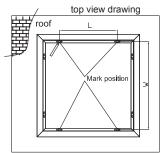


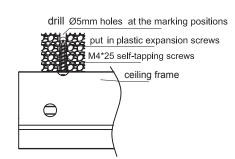
2 Assemble the parts as below frame with screw driver



3 Mark position details as below

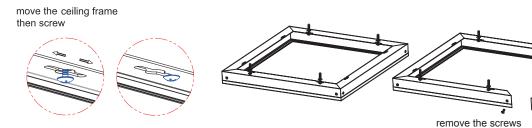
Frame Type	L*W(mm) Mounting Dimensions
IM-600x600	350*531.5



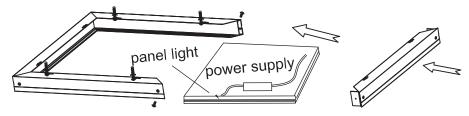


open this frame

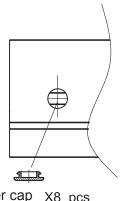
4 Install the frame on the roof , then open the frame on one side

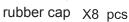


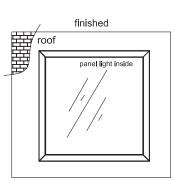
5 Put the panel into the frame, then seal the frame.



6 Seal the hole with rubber cap ,finished top view drawing (right)







top view drawing